DRAFT Maintenance Effort Remains Consistent with the Prior Fiscal Year

STATEMENT OF WORK
FOR THE
STANDARDIZED
BARE BASE
LAUNDRY FACILITY
NSN 3510-01-165-6845
Inspect Repair Only As Necessary
(IROAN)

SOW-05-CSLE-09950A-2/1	13 MARCH 2002
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STATEMENT OF WORK FOR THE STANDARDIZED BARE BASE LAUNDRY FACILITY

Inspect Repair Only As Necessary (IROAN)
NSN 3510-01-165-6845

- 1.0 SCOPE. This Statement of Work (SOW) establishes and sets forth tasks and identifies the work efforts that shall be performed by the Contractor in the IROAN effort of the Standardized Bare Base Laundry Facility, hereafter referred to as the Laundry Unit. This document contains requirements to restore the Laundry Unit to Condition Code "A." Condition Code A is defined as "serviceable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitation or restriction, including material with more than six months shelf-life remaining." National Stock Number (NSN) 3510-01-165-6845 shall be known as the Laundry Unit, Bare Base.
- 1.1 <u>Background</u>. IROAN is defined as "That maintenance technique which determines the minimum repairs necessary to restore equipment components or assemblies to prescribed maintenance serviceability standards by utilizing all available diagnostic equipment and test procedures in order to minimize disassembly and parts replacement."
- 2.0 <u>APPLICABLE DOCUMENTS</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirement.

2.1 Military Specifications

MIL-C-46168 Coating, Aliphatic Polyurethane, Chemical Agent Resistant

MIL-C-53039 Coating, Aliphatic Polyurethane, Single Component, Chemical Agent Resistant

2.2 Military Standards

MIL-STD-129 DoD Standard Practice for Military Marking

MIL-STD-130 Identification Marking of US. Military Property

MIL-STD-461 Requirements for the Control of Electromagnetic

Interference Characteristics of Subsystems and

Equipment

MIL-STD-2073-1D DoD Standard Practice for Military Packaging

2.3 Other Government Documents and Publications

DOD 4160.21-M-1

Defense Demilitarization Manual

DOD 4000.25-1-M

MILSTRIP Manual

SL-3-09950A

Field Laundry Unit

TM 09950A-14/1 M/S

Laundry Facility, Std Bare Base

TM 09950A-14/1 M/S, CH00A

Laundry Facility, Std Bare Base

TM 09950A-14/1 M/S, Supplement 1

Laundry Facility, Std Bare Base

TM 3080-12

Corrosion Prevention and Control for Marine Corps

Equipment

TM 3080-50

Corrosion Control Procedures Depot Maintenance

Activities for Marine Corps Equipment

TM 4700-15/1H

Ground Equipment Record Procedures

TM 4750-15/1

Painting and Registration Marking for Marine

Corps Combat and Tactical Equipment

TM 4750-15/2

Camouflage Paint Patterns

Military Handbooks (For Guidance)

MIL-HDBK-61

Configuration Management Guidance

2.4 Industry Standards

ANSI/ISO/ASQC Q9002-1994

Quality Systems-Model for Quality Assurance in

Production, Installation, and Servicing

Industry Standards (For Guidance)

ANSI/EIA-649

National Consensus Standard for Configuration

Management

Copies of Military Specifications and Standards are available from the DOD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or http://www.dodssp.daps.mil. Copies of other government documents and publications required

by contractors in connection with specific SOW requirements shall be obtained through the Contracting Officer: Contracts Department (Code 891), P.O. Drawer 43019, 814 Radford Blvd., Albany, Georgia 31704-3019, commercial telephone number (229) 639-6753 or DSN 567-6753. Copies of engineering drawings, if applicable, shall be obtained from Supply Chain Management Center, Attn; Code 583-1, 814 Radford Blvd STE 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6410 or DSN 567-6410.

3.0 REQUIREMENTS

- 3.1 General Tasks. In fulfilling the specified requirements, the Contractor shall:
- a. Provide materials, labor, facilities, missing parts, and repair parts necessary to inspect, diagnose, restore, and test the Laundry Unit. Upon completion of IROAN, repaired equipment shall be Condition Code "A".
- b. Provide all tools and test equipment required to test, inspect, repair, and calibrate the Laundry Unit.
- c. Conduct in-process and final on-site testing for witness by a Marine Corps Systems Command (MCSC) (Code CSLE), Albany, Georgia, representative.
- d. Be responsible for all structural, electrical and mechanical requirements associated with the restoration of the Laundry Unit.
- 3.2 <u>Detail Tasks</u>. The following tasks describe the different phases for IROAN of the Laundry Unit.
- 3.2.1 Phase I Pre-Induction. The Contractor shall perform a pre-induction inspection analysis for each Laundry Unit using the Contractor's diagnosis, inspection and testing techniques to determine extent of work and parts required. This inspection shall include all items associated with the Laundry Unit as found in TM 09950A-14/1 M/S, TM 09950A-14/1 M/S CH00A, TM 09950A 14/1 M/S Supplement 1 and SL-3-09950A. These findings shall be annotated on a Pre-Induction Checklist (Appendix A) and shall be provided to the government in accordance with Paragraph 4.0 of this SOW.
- 3.2.2 <u>Phase II IROAN</u>. After pre-induction tests and inspections have been completed, repair of the Laundry Unit shall be accomplished in accordance with this SOW. Deficiencies noted on the Pre-Induction Checklist during Phase I shall be repaired/replaced. Components or assemblies shall not be disassembled for replacement of mandatory parts unless that part has failed, or the component assembly wherein the part is located is disassembled for repair.
- a. Pre-Induction Checklist Information recorded on the Pre-Induction Checklist report shall be used as a guide to repair the Laundry Unit system in accordance with this SOW.

- b. Technical Instruction (TI) All TI's not previously applied to the Laundry Unit shall be applied during the IROAN and shall be annotated on Equipment Record Jacket in accordance with TM 4700-15/1H.
 - c. Corrosion For corrosion prevention and treatment use TM 3080-12 and TM 3080-50.
 - d. Fluid Leaks The following shall be used as a guide in determining degree of fluid loss:
- (1) Class I Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.
- (2) Class II Leakage of fluid great enough to form drops, but not enough to cause drops to fall from the item being checked/inspected.
- (3) Class III- Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

NOTE:

- A Class I Leak, except in fuel or brake systems, is an acceptable condition at any time and does not require corrective action.
- e. Belts Replace all.
- f. Data Plates All required data plates and decals shall be in place and shall be legible. Each repaired Laundry Unit shall have an IROAN data plate affixed to the main unit in close proximity to the existing data plate. The data plate shall meet the requirements of MIL-STD-130 and TM 4750-15/2.
- g. Painting/Coating (Exterior/Interior) If painting/coating is required, refer to TM 4750-15/1 and TM 4750-15/2. The Laundry Unit shall be cleaned in accordance with TM 3080-50, Chapter 4, and coated with Aliphatic Polyurethane Coating, in accordance with MIL-C-46168 or MIL-C-53039.
- h. Demilitarization All end items that are identified as non-repairable and require demilitarization codes, shall be reported to the MCSC (Code CSLE), Albany, Georgia, representatives, who will provide disposition instructions in accordance with DOD 4160.21-M-1.
- i. Electromagnetic Emission All requirements pertaining to control of electromagnetic interference, emission and susceptibility shall be in accordance with MIL-STD-461.

i. Hardware

(1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turnlock fasteners, mandatory replacement items, safety and one-time use items, etc., in

accordance with TM 09950A-14/1 M/S and SL-3-09950A. Unserviceable would include any of the above that failed to function properly.

- (2) Ensure proper hardware locking devices are present and operational on all moving mechanical assemblies.
- (3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.
- k. Hoses All hoses and fittings shall be visually inspected for damage or deterioration. Any hose showing signs of leakage, kinking or separation of outer coating shall be replaced. This inspection shall be performed during the Pre-induction inspection of the Laundry Unit.
- 1. Cable Assemblies All cables and cable connections shall be tested and visually inspected for damage or corrosion. Any cable or cable connector showing signs of damage, corrosion or separation of outer coating shall be repaired/replaced and tested with its respective component/assembly to assure satisfactory compliance with all operational tests.
 - m. Filters Replace all.

3.2.3 Phase III - Inspection, Testing and Acceptance

- a. Inspection, Testing and Acceptance of the Laundry Unit shall be conducted in accordance with TM 09950A-14/1 M/S.
- b. The Contractor shall be responsible for conducting required tests and shall ensure all necessary personnel are available to complete the final acceptance. Acceptance tests shall be held at the Contractor's facility. MCSC (Code CSLE), Albany, Georgia, representatives shall be given a minimum of two weeks notice prior to beginning acceptance testing. The test area shall be cleared of all equipment parts, components, etc., not required for the test.
- c. The Contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCSC (Code CSLE), Albany, Georgia, representatives may require the Contractor to repeat tests or portions thereof, if the original tests fail to demonstrate compliance with this SOW.
- d. Acceptance testing on all Laundry Units repaired under the provisions of this SOW shall be accomplished in accordance with TM 09950A-14/1 M/S. Operational Tests are to be conducted on each Laundry Unit upon completion of repairs and prior to the equipment being returned to stock, to insure the unit will perform as required.

3.2.4 Phase IV - Packaging, Handling, Storage and Transportation (PHS&T).

a. The contractor shall be responsible for the preservation and packaging of items being repaired under the terms of this statement of work. Items scheduled for long-term storage or

shipment to overseas destinations shall be in accordance with the Level "A" requirements of MIL-STD-2073-1D, Method 10. Items being scheduled for domestic shipment, immediate use or short-term storage shall be to Level "B" requirements.

- b. Marking for shipment and storage shall be in accordance with MIL-STD-129.
- c. The Marine Corps will provide the contractor with the shipping address(es) for delivery of the repaired equipment. The contractor shall be responsible for arranging for shipment to the pre-designated site(s). The Marine Corps will be responsible for the transportation costs associated with shipping the subject equipment to and from the Contractor.

3.3 Configuration Management

3.3.1 Configuration Status Accounting (CSA).

- a. The Contractor shall record and submit data on retrofit accomplished during Phase II. Any approved Modification Instructions (MIs) or Engineering Change Proposals (ECP's) not previously applied shall be applied during Phase II of the IROAN process.
- b. The Contractor shall determine the application status of approved configuration changes by visual inspections to the extent possible. The government will identify the configuration changes to be inspected by furnishing a Configuration Inspection Checklist to the Contractor. The Contractor shall use one checklist per Laundry Unit to record their inspection findings along with other required data.
- c. The Contractor shall record serial numbers of the assemblies listed on the Configuration Inspection Checklist. The Contractor shall record the information on the same form that was used to record the application status of configuration changes.
- 3.3.2 Configuration Control. The contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation. MIL-HDBK-61 and ANSI/EIA-649 provide guidance for preparing this configuration control document.
- 3.4 Quality Assurance Provisions. The Contractor shall provide and maintain a Quality System that as a minimum, adheres to the requirements of ANSI/ISO/ASQC Q9002-1994, Quality Systems Model for Quality Assurance in Production, Installation, and Servicing. The program shall ensure quality throughout all areas to include processing, assembly, inspection, test, maintenance, and preparation for delivery and shipping. Unless otherwise specified in the contract, the Contractor shall be responsible for performance of all inspection requirements. The Government, MCSC (Code CSLE), Albany, Georgia, reserves the right to perform any of the inspections set forth in the contract where such inspections are deemed necessary to assure

products and services conform to the prescribed requirements. The Contractor shall provide an Inspection and Test Plan.

- 3.5 Government Furnished Equipment (GFE)/Government Furnished Materiel (GFM). The Management Control Activity (MCA/Code 573-2) will coordinate Government Furnished Equipment/Government Furnished Materiel (GFE)/(GFM) requests and maintain a central control system on all government owned assets in the contractor's possession. The MCA will forward a GFE Accountability Agreement to the contractor for signature on an annual basis to establish a chain of custody and identify property responsibilities for Marine Corps assets. The contractor is to acknowledge receipt of GFM to the MCA within 15 days of receipt. (This can be done by mailing (Materiel Management Department, Management Control Activity (Code 573-2) 814 Radford Blvd, STE 20320, Albany, GA 31704-0320) or faxing (commercial 229-639-5498 or DSN 567-5498) a copy of the DD1348).
- 3.6 Contractor Furnished Materiel (CFM). The contractor may requisition materiel as required in the performance of the SOW through the DoD Supply System. DoD 4000.25-1-M (MILSTRIP) Chapter 11 provides guidance to contractors on the requisitioning process. The contractor's decision to utilize CFM procured from the DoD Supply System shall be based upon cost effectiveness, availability of materiel and the required completion/delivery date.
- 3.7 Acceptance. The performance of the Contractor and the quality of work delivered, including all equipment furnished and documentation written or compiled, shall be subject to in-process review and inspection during performance. Inspection may be accomplished in-plant or at any work site or location, and MCSC (Code CSLE), Albany, Georgia, representatives shall be permitted to observe the work or to conduct inspection at all reasonable hours. Final inspection and acceptance testing shall be conducted at the Contractor's facility. Final acceptance shall be conducted on 100 percent of items to verify that the units meet all requirements.
- 3.8 <u>Rejection</u>. Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCSC (Code CSLE), Albany, representative. The Contractor shall, at no additional cost to MCSC, Albany, Georgia, provide the following:
 - a. Develop an approach for modification or correction of all deficiencies.
- b. Upon approval of a documented approach, the Contractor shall correct the deficiencies and repeat the verification until an acceptable compliance with acceptance test procedures is demonstrated.
- 4.0 <u>REPORTS</u>. All report deliverables shall be submitted in hard copy to Commander (Code CSLE), Marine Corps Systems Command, 814 Radford Blvd., Suite 20343, Albany, Georgia 31704-0343, unless directed other wise in a Contract Data Requirements List.
- 4.1 <u>Repairable Item Inspection Report</u>. The Contractor shall provide a Repairable Item Inspection Report for each Laundry Unit. The report shall be identified by United States Marine Corps Serial Number.

- 4.2 <u>Monthly Progress Reports</u>. The Contractor shall provide Monthly Progress Reports summarizing the progress and status of the IROAN Program.
- 4.3 <u>Pre-Induction Checklist</u>. The Contractor shall complete the Pre-Induction Inspection Checklist for each Laundry Unit repaired. These documents shall be available during final acceptance testing. One copy of each document shall be provided to MCSC, Albany, Georgia, Code CSLE, after final acceptance of the Laundry Unit.
 - a. The inspection checklist shall contain, but not be limited to the following:
 - (1) Laundry Unit serial number. Appendix A
 - (2) Condition Code of Laundry Unit at receipt. Appendix A
 - (3) Results of operational test. Appendix A
 - (4) List of defective parts and assemblies. Appendix B
 - (5) List of repair parts and assemblies required for repairs. Appendix C
 - (6) Corrosion prevention methods that shall be used. Appendix A

PRE-INDUCTION CHECKLIST

Appendix A

COMPONENTS	PASS	FAIL	REMARKS	
Serial number:	Cor	dition C	Code at receipt:	
Results of operational test:				
				_
		,		_
				_
		<u> </u>		
				_
List of defective parts and ass List of repair parts and assem	blies required fo	or repairs	s. Appendix C	
Corrosion prevention method	s that shall be u	sed.		
				_
				_
				_
				_

Inspect all components for operating/malfunction/defective parts per TM 09950A-14/1 M/S. Visually check components for leaks, damage, loose parts & hardware. No disassembly of components is allowed unless the component is determined to be defective.

PRE-INDUCTION CHECKLIST

COMPONENTS	PASS	FAIL	REMARKS
LAUNDRY FACILITY BARE BASE MAIN PLATFORM ASSEMBLY, (SEE FIGURE 7-2) STORAGE BIN ASSEMBLY, (SEE FIGURE 7-3) LAUNDRY WASHER ASSEMBLY, (SEE FIGURE 7-4)			
LAUNDRY WASHER ASSEMBLY, (SEE FIGURE 7-7) CLAMP ASSEMBLY, (SEE FIGURE 7-13)			
COUPLINGS COUPLING HALF, QUICK DISCONNECT,			
CAM-LOCKINC ALL ENDS PLUG, SQ HD, ELBOW, ST BRASS BUSHING, BRASS,			
COMPRESSOR UNIT, RECIPROCATING, (SEE FIGURE 7-14)			
CONTROLLER AND			

COMPONENTS	PASS	FAIL	REMARKS
ELECTRICAL PANEL,			
(SEE FIGURE 7-16)			
WATER HEATER,			
(SEE FIGURE 7-22)			
HEATER FUEL LINE ASSEMBLY,			
(SEE FIGURE 7-23)			
HEATER TIEDOWN ASSEMBLY,			
(SEE FIGURE 7-24)			
LAUNDRY EXTRACTOR,			
(SEE FIGURE 7-25)			
TIE DOWN CLIP ASSEMBLY,			
(SEE FIGURE 7-30)			
WATER PUMP ASSEMBLY,			
(SEE FIGURE 7-31)			
HOSE CONNECT ASSEMBLY,			
(SEE FIGURE 7-32)			
PUMP TIEDOWN ASSEMBLY,			
(SEE FIGURE 7-33)			
DRYER ASSEMBLY,			
(SEE FIGURE 7-34)			
DRYER FUEL LINE ASSEMBLY,			
(SEE FIGURE 7-23)			
EXHAUST HOSE			
TIEDOWN ASSEMBLY,			
(SEE FIGURE 7-45)			
EXHAUST HOSE			
TIEDOWN ASSEMBLY,			
(SEF, FIGURE 7-46)			
CONDUIT ASSEMBLY,			
(SEE FIGURE 7-47)			
RAIL, SIDE, 84 IN LG			
CLOTHES BIN ASSEMBLY,			
(SEF, FIGURE 7-48)			
POWER CABLE ASSEMBLY,			
(SEE FIGURE, 7-49)			
SPACER			
COVER ASSEMBLY RED 1, 2, & 3			
MAIN PLATFORM ASSEMBLY			
PLATFORM, LEFT ASSEMBLY			
PLATFORM, FRAME ASSEMBLY			
DECK, LARGE TOP ASSEMBLY			
DECK, SMALL TOP ASSEMBLY			
DECK, LARGE BOTTOM			
ASSEMBLY			
DECK, SMALL BOTTOM			
ASSEMBLY			
RAIL			
RAIL, SIDE			
SLEEVE			
STRAP, RETAINING,			

COMPONENTS	PASS	FAIL	REMARKS
PLATFORM, RIGHT ASSEMBLY			
JOINING PANEL ASSEMBLY			
STORAGE BIN ASSEMBLY			
BIN, LARGE			
PLATFORM			
BIN, SMALL			
COVER ASSEMBLY			
FASTENER, LINK LOCK	-		
TRAY			
LAUNDRY WASHER			
WASHER ASSEMBLY,			
(SEE FIGURE 7-5)			
PLATE, TANK MOUNTING	*****	•	
ELBOW, PIPE,			
TEE, PIPE, STL,			
COCK, DRAIN,			
WASHER ASSEMBLY, OPEN END			
COVER, BASE SIDE LEFT			
COVER, BASE FRONT			
COVER, BASE SIDE RIGHT			
SUPPLY INJECTOR ASSEMBLY			
SHELL ASSEMBLY			
SHELL FRONT ASSEMBLY			
SHELL, EXTRUSION		-	
RING, SHELL			
PLATE, MOUNTING			
MICROSWITCH			
CAM, DOOR			
HANDLE ASSEMBLY,			
DOOR, ASSEMBLY			
BRACKET, HINGE			
CYLINDER ASSEMBLY			
HOUSING, SHAFT SEAL			
GASKET, SHAFT SEAL			
SEAL, PLAIN, STL,			
COVER, SHAFT RETAINER			
SPACER, SHAFT RETAINER			
KEY, MACHINE, STL			
SPIDER,			
GEAR ASSEMBLY,			
SPEED DECREASER			
MOTOR, ALTERNATING			
MOUNT, MOTOR			
BRACKET, MOTOR MOUNT, LEFT			
BRACKET, MOTOR MOUNT, RIGHT			
BELT GUARD ASSEMBLY			
BRACKET, BELT UPPER			
BELT, V, RBR,			
BRACKET, BELT, LOWER LEFT			
PULLEY, GROOVE,			
BUSHING, SLEEVE			
•			

COMPONENTS	PASS	FAIL	REMARKS
V-PULLEY			
BUSHING, SLEEVE			
COVER, SYPHON			
BREAKER			
PIPE, ELBOW			
WATER LEVEL FLOAT,			
CHAMBER ASSEMBLY,			
(SEE FIGURE 7-6)			
SOAP CHUTE		· 	
COVER, SOAP CHUTE			
HINGE, SOAP CHUTE			
ROD, SOAP CHUTE			
PIPE, METALLIC	·		
HOSE, NONMETALLIC,			
PIPE, WATER INLET			
VALVE, ANGLE,			
WATER LEVEL FLOAT			
CHAMBER ASSEMBLY			
SWITCH, LIQUID LEVEL			
TUBING, GLASS,			
CLAMP, LOOP			
BRACKET, LEVEL CONTROL			
BRACKET, TOP FLOAT			
CHAMBER			
BRACKET, BOTTOM			
FLOAT CHAMBER			
FLOAT ASSEMBLY,			
LIQUID LEVEL		<u> </u>	
FLOAT			
ROD, FLOAT,			
SPFED NUT			
LAUNDRY WASHER ASSEMBLY			
FRAME ASSEMBLY			
DOOR ASSEMBLY,			
(SEE FIGURE 7-8)			
DOOR LOCK ASSEMBLY,			
(SEE FIGURE 7-9)			
DRAW BAND, WASHER			
EXTRACTOR			
GASKET, RBR CHLOROPRENE			
DRUM FRONT			
CYLINDER ASSEMBLY			
SPIDER AND SHAFT ASSEMBLY			
ROD, THREADED END			
RING, GASKET CLAMP			
GASKET, SOCK	 -		
MOTOR			
PLATE, MOTOR MOUNTING		. —	
ROD, MOTOR ADJUSTING			
BELT			
PULLEY, GROOVE,			

COMPONENTS	PASS	FAIL	REMARKS
BUSHING, SHEAVE			
DRUM ASSEMBLY			
WATER INLET ASSEMBLY,			
(SEE FIGURE 7-10)			
SHEAVE			
BUSHING, SHEAVE			
GEAR ASSEMBLY,			
PLATE, MOUNTING			
SEAL AND CARRIAGE ASSEMBLY,			
SEAL, PLAIN			
DISPENSER ASSEMBLY,			
(SEE FIGURE 7-11)			
GAUGE, TEMPERATURE			
BOTTLE, SUPPLY			
VALVE ASSEMBLY, DRAIN,			
(SEE FIGURE 7-12)			
•			
PLUG, PIPE			
HOSE, DRAIN			
DOOR ASSEMBLY			
DOOR HINGE AND			
HANDLE			
BASE, DOOR HINGE			
BUSHING, FLANGE,			
PIN, DOOR HINGE			
BEARING, WASHER,			
BAR, DOOR			
FASTENER, PAWL			
BOLT, PIVOT			
BUSHING, SLEEVE			
RING, RETAINING			
WINDOW, OBSERVATION, GLASS,			
GASKET, DOOR GLASS			
FRAME, DOOR			
DRAW BAND, DOOR			
GASKET, DRAW BAND			
GASKET, DOOR			
DOOR LOCK ASSEMBLY			
DOOR LOCK COVER AND SWITCH			
COVER, DOOR LOCK			
SWITCH, PUSH			
BOOT, DUST AND MOISTURE			
SEAL			
BRACKET, MOUNTING			
BUSHING, ELECTRICAL			
CONDUCTOR,			
SOLENOID,			
SWITCH,			
PLATE, DOOR LOCK			
SPRING, DOOR LOCK			
BAR, DOOR LOCK			
SPRING, DOOR LATCH			

COMPONENTS	PASS	FAIL	REMARKS
WATER INLET ASSEMBLY			
LEVER, MANUAL CONTROL			
CLEVIS, ROD END,			
CYLINDER ASSEMBLY,			
ROD, ADJUSTINC STUD			
BRACKET, MOUNTING			
COUPLER, FEMALE			
COUPLING HALF, QUICK			
DISCONNECT,			
ELBOW, PIPE,			
NIPPLE, PIPE,			
PIPE, METALLIC,			
ELBOW, PIPE TO HOSE,			
ELBOW, PIPE,			
BUSHING, PIPE			
TEE, PIPE			
VALVE, BALL,			
NIPPLE, PIPE,			- · · · · · · · · · · · · · · · · · · ·
DISPENSER ASSEMBLY		—	
DISPENSER		—	
COVER			
HOSE, SUPPLY1			
SUPPLY HOSE, AIR			
HOSE, SUPPLY 2			
HOSE, SUPPLY 3			
HOSE, SUPPLY 4			
FITTING, HOSE			
COUPLING, PIPE,			
HOSE, SUPPLY INLET			
ADAPTER, STRAIGHT			
VALVE, SOLENOID,			
MANIFOLD, SUPPLY			
BRACKET, MANIFOLD			
MOUNTING			
DRAIN VALVE ASSEMBLY			
PLATE, TOP			
BELLOWS, RUBBER,			
ADAPTER, STRAIGHT,			
PLATE, MOUNTING			
BRACKET			
HOSE, NONMETALLIC,			
PINCH TUBE			
CLAMP ASSEMBLY			
ANGLE			
ROD, THREADED, SHORT			
RING, HANGER			
AIR COMPRESSOR ASSEMBLY			
GRILLE, METAL			
HANDLE, DOOR, L STYLE			
KIT, SWITCH, (SEE FIGURE 7-15)			
HOUSING, AIR COMPRESSOR			
· · · · •			

COMPONENTS	PASS	FAIL	REMARKS
CYLINDER, HEAD ASSEMBLY,			
RIGHT HAND			
CYLINDER HEAD ASSEMBLY,			
LEFT HAND			
MOTOR, ALTERNATING			
CABLE ASSEMBLY,			
PRESSURE SWITCH ASSEMBLY			
SWITCH, PRESSURE			
PLUG, BUTTON			
WIRE ASSEMBLY, BLK			
WIRE ASSEMBLY, WHT			
CONTROLLER AND			
ELECTRICAL PANEL SUPPORT			
FRAME ASSEMBLY			
FACE PLATE, LAUNDRY,			
COVER, CONTROLLER			
CONTROLLER ASSEMBLY			
HEAD ASSEMBLY,			
CONTROL BOX, (SEE FIGURE 7-17)			
CONTROL BOX ASSEMBLY,			
(SEE FIGURE 7-18)			
CONTROL CHASIS			
ASSEMBLY, LAUNDRY,			
(SEE FIGURE 7-19)		—	
HOSE, LOW PRESSURE			
ADAPTER, STRAIGHT			
SLEEVE			
FIRE EXTINGUISHER		—	
PLATE, MOUNTING		—	
· · · · · · · · · · · · · · · · · · ·		—	
STAND, CONTROLLER SUPPORT			
LOAD CENTER			
ENCLOSURE			
BRACKET, INTERIOR MOUNT			
KIT, INTERIOR TRIM			
CAP, END SEAL			
MAIN BREAKER, 30 AMP			
CIRCUIT BREAKER, 20 AMP			
BOX, 3 GANG			· .
GASKET, SYNTH-RBR,			
CONNECTOR, RECEPTACLE			
OUTLET			
COVER, CONDUIT			
COVER, LIFT			
SWITCH, MOTOR STARTING			
HEAD ASSEMBLY			
WINDOW, OBSERVATION,			
LATCH, SPECIAL			
LAMP, 28V			
SOCKET, LAMP			
NAME PLATE			
WARNING			

COMPONENTS	PASS	FAIL	REMARKS
NAME PLATE,			
TUBING,			
TYRAP,			
BRACKET, RECEPTACLE			
RECEPTACLE			
ANGLE, CENTER			
DOOR ASSEMBLY, PLASTIC			
WET PART, LAUNDRY			
PARTITION, SWITCH			
SKIRT, TIMING, LAUNDRY			
REAR ASSEMBLY			
BACK			
POWER SUPPLY			
VALVE, SOLENOID,			
STRAINER, SEDIMENT,			
NIPPLE, PIPE,			
ANGLE			
PLUG, PIPE			
BLOCK, MANIFOLD,			
CONTROL CHASIS ASSEMBLY			
CONTROL CHASIS ASSEMBLY,			
(SEE FIGURE 7-20)			
FUSE, CARTRIDGE,			
FUSEHOLDER,			
VALVE, SOLENOID,			
VALVE, AIR CONTROL, 3 WAY			
RELAY, 3PDT, IO AMP			
SWITCH, PRESSURE			
RELAY,			
TIMING MOVEMENT,			
MECHANICAL,			
(SEE FIGURE 7-21)			
CONTROL PANEL ASSEMBLY			
PANEL, CONTROL			
TIMER, SEQUENTIAL			
SWITCH, TOGGLE,			
COVER, SWITCH			
REVERSING TIMER ASSEMBLY			
SHAFT, SHOULDERED,			
SWITCH, SENSITIVE,			
ADAPTER, SWITCH			
CAM, CONTROL			
SETSCREW,	. ——		
BRACKET, TIMER			
LAUNDRY EXTRACTOR			
ASSEMBLY			
EXTRACTOR, BOCK MOISTRITE			
AND SPEEDRY			
MOTOR ASSEMBLY,			
(SEE FIGURE 7-26)			
MOTOR ASSEMBLY,			

COMPONENTS	PASS	FAIL	REMARKS
(SEE FIGURE 7-27)			
SHEAVE, PULLEY			
V-BELT			
LID			
FRAME, LID HINCE			
BASKET BALL		—	
LID GASKET			
CURB ASSEMBLY			
WASHER, LEAD			
RUBBER WASHER			
HOSE,			
BASKET ASSEMBLY			
POST, CENTER			
SEAL,			
CENTER UNIT ASSEMBLY,			
(SEE FIGURE 7-28)			
HUB, BRAKE			
BACK PANEL ASSEMBLY,			
(SEE FIGURE 7,29)			
BASE ASSEMBLY			
TRUNNION FRAME, ASSEMBLY			
COUPLING HALF,			
MOTOR ASSEMBLY #1			
MOTOR, 3 HP			
SWITCH,			
MOUNT, SWITCH			
COUPLING			
HUB, BODY,			
PLATE, MOTOR MOUNT			
MOTOR ASSEMBLY #2			
MOTOR			
HUB, PULLEY			
PLATE, MOTOR MOUNT			
CENTER UNIT ASSEMBLY			
PIN, STUD			
ARM, BRAKE			
ARM, OPERATING			
BRACKET			
SPRING, HELICAL, EXTENSION			
BRAKE SHOE,			
COVER, TOP END			
SHIELD, SOLENOID			
ROD, SOLENOID			
SOLENOID, BRAKE			
HUB			
BALL, BASKET			
INSERT, NYLON			
PACKING,			
CAP, BUMPER			
BUMPER RUBBERS			
CAP, TRUNNION			
,			

COMPONENTS	PASS	FAIL	REMARKS
RUBBER, TRUNNION			
HUB, PULLEY			
SHEAVES, PULLEY			
BACK PANEL ASSEMBLY			
BUTTON, START			
SWITCH, PUSH-PULL,			
BUTTON, RED			
LIGHT, INDICATOR			
MICROSWITCH	***************************************		
SOLENOID,			
RELAY, ELECTRO MAGNETIC			
TIMER,			
FUSE HOLDER			
FUSE, CARTRIDGE,			
TERMINAL BOARD			
COVER			
PLATE, BOTTOM			
BACK AND SIDES, CONTROL			
PANEL			
PLATE, MOUNT			
PLATE, TOP			
TIE DOWN CLIP ASSEMBLY			
BAR, TIE DOWN CLIP			
LEG, TIE DOWN CLIP			
PLATFORMS			,
WATER PUMP ASSEMBLY			
WATER PUMP ASSEMBLY			
FRAME, AL-ALY		—	
SWITCH BOX ASSEMBLY			
COVERS			
COVER, BOX, FRONT			
PUMP UNIT			
BRACKET			
MOTOR, ALTERNATING			
CAP,			
COUPLING HALF,			
NIPPLE, PIPE HOSE CONNECTION ASSEMBLY			
SUCTION STRAINER ASSEMBLY			
COUPLING, QUICK DISCONNECT			
SUCTION HOSE ASSEMBLY			
COUPLING, HALF			
HEATER INTAKE HOSE			
ASSEMBLY			
WASHER, INTAKE HOSE			
ASSEMBLY			
HOSES, WATER,			
CLOTHES BIN DISCHARGE HOSE			
EXTRACTOR DISCHARGE HOSE			
ASSEMBLY			
PUMP TIE DOWN ASSEMBLY			

COMPONENTS	PASS	FAIL	REMARKS
CATCH, FIXED ASSEMBLY			
CATCH, ADJUSTABLE			
PLATFORM ASSEMBLY			
DRYER ASSEMBLY			
BLOWER ASSEMBLY,			
(SEE FIGURE 7-35)			
HOSE ASSEMBLIES			
BURNER TUMBLER ASSEMBLY,			
(SEE FIGURE 7-36)			
SWITCHES, SENSITIVE			
COVER			
LIGHT, INDICATOR,			
ALARM, BUZZER			
BUZZER,			
DOOR ASSEMBLY			
CHAIN, WELDLESS			
TIMER, SEQUENTIAL			
PLATE, INDENT			
LABEL, CAUTION		_	
LABEL, WARNING			
ARROW			
HANDLE, DOOR			
RING ASSEMBLY			
FRONT SHELL ASSEMBLY,			
(SEE FIGURE 7-39)			
HEATER TUMBLER ASSEMBLY,			
(SEE FIGURE 7-40)			
HOSE, AIR DUCT,			
HOSE, FLEX			
EXHAUST HOSE ADAPTER			
ASSEMBLY			
DUCT, HOSE,			
REDUCER, PIPE,			
ELBOW, AIR CONDITIONING			
HEATING			
PIN ASSEMBLY			
PIN			
CHAIN, SAFETY			
HOOK, CHAIN,			
THERMOMETER			
DISCHARGE SPOUT ASSEMBLY			
COUPLING, HALF			
CONTROL, TEMPERATURE, DIAL			
AND KNOB			
CONNECTOR, ELBOW,			
BOX CONNECTOR,			
FAN ASSEMBLY, (SEE FIGURE 7-			
41)			
COVER			
CONTROL PANEL ASSEMBLY,			
(SEE FIGURE 7-42)			

COMPONENTS	PASS	FAIL	REMARKS
TUMBLER SPEED REDUCER			
ASSEMBLY,			
(SEE FIGURE 7-43)			
ROD, THREADED			
CUP, GREASE,			
CUP OIL,			
PLATES, RETAINING,			
GUARD			
CHAIN, STL, 65 LINKS			
WIRE, SAFETY			
•			
TUMBLER ASSEMBLY,			
(SEE, FIGURE 7-44)			
SHELL ASSEMBLY			
TUMBLER BASE ASSEMBLY			
PANEL, SIDE			
INSULATOR, PLATE,			
STRIP			
BLOWER ASSEMBLY			
GUAGE, PRESSURE			
COCK, DRAIN			
TEE			
NIPPLE			
PUMP, FUEL			
SHUTTER ASSEMBLY,			
HOUSING			
HOUSING, BLOWER			
WHEEL, BLOWER			
MOUNT, BLOWER			
KEY			
MOTOR, ALTERNATING			
BURNER TUMBLER ASSEMBLY			
CAP FITTING			
GASKET, PEEP SIGHT,			
GLASS, PEEP HOLE			
NIPPLE			
COVER			
CABLE AND TERMINAL			
ASSEMBLY,			
(SEE FIGURE 7-37)			
ELECTRODE ASSEMBLY,			
(SEE FIGURE 7-38)			
BRACKET, TRANSFORMER			
TRANSFORMER			
BOX, JUNCTION			
COVER			
BOX CONNECTORS,			
CONNECTOR, STRAIGHT			
AIR PLENUM			
CABLE AND TERMINAL			
ASSEMBLY			
CABLE			

COMPONENTS	PASS	FAIL	REMARKS
TERMINAL, LUG,			
ELECTRODE ASSEMBLY			
ELECTRODE			
NOZZLE ASSEMBLY			
NOZZLE			
PIPE			
BASE, BURNER			
FRONT SHELL ASSEMBLY			
DOOR			
HINGE ASSEMBLY			
HINGE			
PIN, SPRING			
FRONT, SHELL			
HEATER TUMBLER ASSEMBLY			
SCREEN ASSEMBLY,			
PANEL, COVER			
HOOD ASSEMBLY			
HOOD			
PLATE			
COVER, FRONT			
COVER, REAR			
BURNER MOUNTING ASSEMBLY			
RETURN BOX NO 5 ASSEMBLY			
COVER, ASSEMBLY			
RETURN BOX NO 3 ASSEMBLY			
RETURN BOX NO 1 ASSEMBLY			
RETURN BOX NO 4 ASSEMBLY			
RETURN BOX NO 2 ASSEMBLY			
MOUNTING PLATE ASSEMBLY			
FAN ASSEMBLY			
FAN			
MOTOR, ALTERNATING,			<u></u>
ARROW			
COVER, WELDMENT			
CONTROL PANEL ASSEMBLY			
STARTER, MANUAL			
PANEL ASSEMBLY			
CONTROL, FLAME			
PROGRAM TIME CARD,			
TERMINAL BOX, 12 SGL			
RELAY			
BASE, RELAY,			
SHIELD ASSEMBLY			
MOTOR, STARTER			
HEATER ELEMENT,			
TUMBLER SPEED REDUCER			
ASSEMBLY			
MOTOR, ALTERNATING			
MOUNTING BRACKET ASSEMBLY			
BASE ASSEMBLY			
TUMBLER ASSEMBLY			

COMPONENTS	PASS	FAIL	REMARKS
TIE ROD			
RIB, TUMBLER,			
SPIDER ASSEMBLY			
TUMBLER, CLOTHES DRYER			
EXHAUST TIE DOWN			
ASSEMBLY#1			
LEG			
STRAP, WEBBING,			
LOOP			
THREAD			
EXHAUST TIE DOWN			
ASSEMBLY#2			
LEG			
STRAP			
LOOP			
THREAD			
CONDUIT ASSEMBLY			
GROUND ROD, SECTION			
CONNECTOR, GROUND ROD			
WIRE, #8 STRANDED			
CONDUIT OUTLET			
COVER			
COVER, BLANK			
BODY, CONNECTOR			
COVER, CONNECTER			
PLUG, NYLON			
PLUG, COVER			
CONNECTOR			
BOX, TWO GANG			
BOX CONNECTOR,			
CLOTHES BIN ASSEMBLY			
HANDLE, SHORT			
HANDLE, LONG			
SIDE			
BASE			
COUPLING			
STAND, CLOTHES BIN			
CASTOR			
PLATFORM			
POWER CABLE ASSEMBLY			
BODY			
SHIELD, ELECTRICAL			
CABLE			
-			

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

REMARKS:

Appendix B

COMPONENTS:

LAUNDRY FACILITY BARE BASE	
MAIN PLATFORM ASSEMBLY,	
(SEE FIGURE 7 2)	
STORAGE BIN ASSEMBLY,	
(SEE FIGURE 7 3)	
LAUNDRY WASHER ASSEMBLY,	
(SEE FIGURE 7-4)	
LAUNDRY WASHER ASSEMBLY,	
(SEE FIGURE 7 7)	
CLAMP ASSEMBLY,	
(SEE FIGURE 7-13)	
COUPLING	######################################
COUPLING HALF,	
QUICK DISCONNECT,	
CAM-LOCKINC ALL ENDS	***************************************
PLUG, SQ HD,	
ELBOW, ST BRASS	
BUSHING, BRASS,	
COMPRESSOR UNIT,	
RECIPROCATING,	
(SEE FIGURE 7-14)	
CONTROLLER AND	
ELECTRICAL PANEL,	
(SEE FIGURE 7-16)	
WATER HEATER,	
(SEE FIGURE 7-22)	
HEATER FUEL LINE ASSEMBLY,	
(SEE FIGURE 7-23)	
HEATER TIEDOWN ASSEMBLY,	
(SEE FIGURE 7-24)	
LAUNDRY EXTRACTOR,	
(SEE FIGURE 7-25)	
TIE DOWN CLIP ASSEMBLY,	
(SEE FIGURE 7-30)	
WATER PUMP ASSEMBLY,	
(SEE FIGURE 7-3 1)	
HOSE CONNECT ASSEMBLY,	
(SEE FIGURE 7 32)	
PUMP TIEDOWN ASSEMBLY,	
(SEE FIGURE 7 33)	
DRYER ASSEMBLY,	
(SEE FIGURE 7-34)	
DRYER FUEL LINE ASSEMBLY,	
(SEE FIGURE 7-23)	
EXHAUST HOSE	
TIEDOWN ASSEMBLY,	
(SEE FIGURE 7-45)	
EXHAUST HOSE	
TIEDOWN ASSEMBLY,	
(SEE, FIGURE 7-46)	
CONDUIT ASSEMBLY,	
(SEE FIGURE 7-47)	

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

Appendix B

CYLINDER ASSEMBLY HOUSING, SHAFT SEAL GASKET, SHAFTSEAL

REMARKS: COMPONENTS: RAIL, SIDE, 84 IN LG CLOTHES BIN ASSEMBLY. (SEE, FIGURE 7-49) POWER CABLEASSEMBLY. (SEE FIGURE, 7 49) SPACER COVER ASSEMBLY RED 1, 2, & 3 MAIN PLATFORM ASSEMBLY PLATFORM, LEFT ASSEMBLY PLATFORM, FRAME ASSEMBLY DECK, LARGE TOP ASSEMBLY DECK, SMALL TOP ASSEMBLY DECK. LARGE BOTTOM ASSEMBLY DECK, SMALL BOTTOM ASSEMBLY RAIL RAIL, SIDE SLEEVE STRAP, RETAINING, PLATFORM, RIGHT ASSEMBLY JOINING PANEL ASSEMBLY STORAGE BIN ASSEMBLY **BIN, LARGE PLATFORM** BIN, SMALL COVER ASSEMBLY FASTENER, LINK LOCK TRAY LAUNDRY WASHER WASHER ASSEMBLY, (SEE FIGURE 7-5) PLATE, TANK MOUNTING ELBOW, PIPE, TEE, PIPE, STL. COCK, DRAIN, WASHER ASSEMBLY, OPEN END COVER, BASE SIDE LEFT COVER, BASE FRONT COVER, BASE SIDE RIGHT SUPPLY INJECTOR ASSEMBLY SHELL ASSEMBLY SHELL FRONT ASSEMBLY SHELL, EXTRUSION RING, SHELL PLATE, MOUNTING MICROSWITCH CAM. CONTROL HANDLE ASSEMBLY DOOR, ASSEMBLY **BRACKET, HINGE**

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

REMARKS:

Appendix B

COMPONENTS:

ODAY DIADI OF	
SEAL, PLAIN, STL,	
COVER, SHAFT RETAINER	
SPACER, SHAFT RETAINER	
KEY, MACHINE, STL	
SPIDER, GEAR ASSEMBLY,	
SPEED DECREASER	
MOTOR, ALTERNATING	
MOUNT, MOTOR	
BRACKET, MOTOR MOUNT, LEFT	
BRACKET, MOTOR MOUNT, RIGHT	
BELT GUARD ASSEMBLY	
BRACKET, BELT UPPER	
BELT, V, RBR,	
BRACKET, BELT, LOWER LEFT	
PULLEY, GROOVE,	
BUSHING, SLEEVE	
V-PULLEY	
BUSHING, SLEEVE	
COVER, SYPHON	
BREAKER	
PIPE, ELBOW	
WATER LEVEL FLOAT,	
CHAMBER ASSEMBLY,	
(SEE FIC3URE 7-6)	
SOAP CHUTE	
COVER, SOAP CHUTE	
HINGE, SOAP CHUTE	
ROD, SOAP CHUTE	
PIPE, METALLIC	
HOSE, NONMETALLIC,	
PIPE, WATER INLET	
VALVE, ANGLE,	
WATER LEVEL FLOAT	
CHAMBER ASSEMBLY	
SWITCH, LIQUID LEVEL	
TUBING, GLASS,	
CLAMP, LOOP	
BRACKET, LEVEL CONTROL	
BRACKET, TOP FLOAT	
CHAMBER	
BRACKET, BOTTOM	
FLOAT CHAMBER	
FLOAT ASSEMBLY,	
LIQUID LEVEL	
FLOAT	
ROD, FLOAT,	
SPEED NUT	
LAUNDRY WASHER ASSEMBLY	
FRAME ASSEMBLY	
DOOR ASSEMBLY, (SEE FIGURE 7-	
8)	

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

REMARKS:

Appendix B

COMPONENTS:

DOOR LOCK ASSEMBLY. (SEE FIGURE 7-9) DRAW BAND, WASHER **EXTRACTOR** GASKET, RBR CHLOROPRENE DRUM FRONT CYLINDER ASSEMBLY SPIDER AND SHAFT ASSEMBLY ROD, THREADED END RING, GASKET CLAMP GASKET, SOCK MOTOR PLATE, MOTOR MOUNTING ROD, MOTOR ADJUSTING **BELT** PULLEY, GROOVE, **BUSHING, SHEAVE DRUM ASSEMBLY** WATER INLET ASSEMBLY, (SEE FIGURE 7-10) SHEAVE **BUSHING, SHEAVE** GEAR ASSEMBLY. PLATE, MOUNTING SEAL AND CARRIAGE ASSEMBLY, SEAL, PLAIN DISPENSER ASSEMBLY, (SEE FIGURE 7-11) GAUGE, TEMPERATURE BOTTLE, SUPPLY VALVE ASSEMBLY, DRAIN, (SEE FIGURE 7-12) PLUG, PIPE HOSE, DRAIN DOOR ASSEMBLY DOOR HINGE AND **HANDLE** BASE, DOOR HINGE BUSHING, FLANGE, PIN, DOOR HINGE BEARING, WASHER, BAR, DOOR FASTENER, PAWL **BOLT, PIVOT BUSHING, SLEEVE** RING, RETAINING WINDOW, OBSERVATION, GLASS, GASKET, DOOR GLASS FRAME, DOOR DRAW BAND, DOOR GASKET, DRAW BAND GASKET, DOOR

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

REMARKS:

Appendix B

COMPONENTS:

DOOR LOCK ASSEMBLY	
DOOR LOCK COVER AND SWITCH	
COVER, DOOR LOCK	
SWITCH, PUSH	
BOOT, DUST AND MOISTURE SEAL	
BRACKET, MOUNTING	
BUSHING, ELECTRICAL	
CONDUCTOR,	
SOLENOID,	
SWITCH,	
PLATE, DOOR LOCK	
SPRING, DOOR LOCK	
BAR, DOOR LOCK	
SPRING, DOOR LATCH	
WATER INLET ASSEMBLY	
LEVER, MANUAL CONTROL	
CLEVIS, ROD END,	
CYLINDER ASSEMBLY,	
ROD, ADJUSTINC STUD	
BRACKET, MOUNTING	
COUPLER, FEMALE	
COUPLING HALF, QUICK	
DISCONNECT,	
ELBOW, PIPE,	
NIPPLE, PIPE,	
PIPE, METALLIC,	
ELBOW, PIPE TO HOSE,	
ELBOW, PIPE,	
BUSHING, PIPE	
TEE, PIPE	
VALVE, BALL,	
NIPPLE, PIPE,	
DISPENSER ASSEMBLY	
DISPENSER	
COVER	
HOSE, SUPPLY1	
SUPPLY HOSE, AIR	
HOSE, SUPPLY 2	
HOSE, SUPPLY 3	
HOSE, SUPPLY 4	
FITTING, HOSE	
COUPLING, PIPE,	
HOSE, SUPPLY INLET	
ADAPTER, STRAIGHT	
VALVE, SOLENOID,	
MANIFOLD, SUPPLY	
BRACKET, MANIFOLD	
MOUNTING	
DRAIN VALVE ASSEMBLY	
PLATE, TOP	
BELLOWS, RUBBER,	
ADAPTER STRAIGHT.	

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

REMARKS:

Appendix B

COMPONENTS:

PLATE, MOUNTING	
BRACKET	
HOSE, NONMETALLIC,	
PINCH TUBE	
CLAMP ASSEMBLY	
ANGLE	
ROD, THREADED, SHORT	
RING, HANGER	
AIR COMPRESSOR ASSEMBLY	
GRILLE, METAL	
HANDLE, DOOR, L STYLE	
KIT, SWITCH, (SEE FIGURE 7-15)	
HOUSING, AIR COMPRESSOR	
CYLINDER, HEAD ASSEMBLY,	
RIGHT HAND	
CYLINDER HEAD ASSEMBLY,	
LEFT HAND	
MOTOR, ALTERNATING	
CABLE ASSEMBLY,	
PRESSURE SWITCH ASSEMBLY	
SWITCH, PRESSURE	
PLUG, BUTTON	
WIRE ASSEMBLY, BLK	
WIRE ASSEMBLY, WHT	
CONTROLLER AND ELECTRICAL	
PANELSUPPORT FRAME	
ASSEMBLY	
FACE PLATE, LAUNDRY,	
COVER, CONTROLLER	
CONTROLLER ASSEMBLY	
HEAD ASSEMBLY,	
CONTROL BOX, (SEE FIGURE 7-17)	
CONTROL BOX ASSEMBLY,	
(SEE FIGURE 7-18)	
CONTROL CHASIS	
ASSEMBLY, LAUNDRY,	
(SEE FIGURE 7-19)	
HOSE, LOW PRESSURE	
ADAPTER, STRAIGHT	
SLEEVE	
FIRE EXTINGUISHER	
PLATE, MOUNTING	
STAND, CONTROLLER SUPPORT	
LOAD CENTER	
ENCLOSURE	
BRACKET, INTERIOR MOUNT	
KIT, INTERIOR TRIM	
CAP, END SEAL	
MAIN BREAKER, 30 AMP	
CIRCUIT BREAKER, 20 AMP	
BOX, 3 GANG	
GASKET, SYNTH-RBR,	

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

REMARKS:

Appendix B

COMPONENTS:

CONNECTOR, RECEPTACLE OUTLET COVER, CONDUIT COVER, LIFT SWITCH, MOTOR STARTING HEAD ASSEMBLY WINDOW, OBSERVATION, LATCH, SPECIAL LAMP, 28V SOCKET, LAMP NAME PLATE WARNING NAME PLATE, TUBING, TYRAP, BRACKET, RECEPTACLE RECEPTACLE ANGLE, CENTER DOOR ASSEMBLY, PLASTIC WET PART, LAUNDRY PARTITION, SWITCH SKIRT, TIMING, LAUNDRY REAR ASSEMBLY BACK POWER SUPPLY VALVE, SOLENOID, STRAINER, SEDIMENT, NIPPLE, PIPE, **ANGLE** PLUG, PIPE BLOCK, MANIFOLD, CONTROL CHASIS ASSEMBLY CONTROL PANEL ASSEMBLY, (SEE FIGURE 7-20) FUSE, CARTRIDGE, FUSEHOLDER. VALVE, SOLENOID, VALVE, AIR CONTROL, 3 WAY RELAY, 3PDT, IO AMP SWITCH, PRESSURE RELAY, TIMING MOVEMENT, MECHANICAL, (SEE FIGURE 7-21) CONTROL PANEL ASSEMBLY PANEL, CONTROL TIMER, SEQUENTIAL SWITCH, TOGGLE, COVER, SWITCH REVERSING TIMER ASSEMBLY SHAFT, SHOULDERED, SWITCH, SENSITIVE,

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

Appendix B

COMPONENTS:

REMARKS: ADAPTER, SWITCH CAM, CONTROL SETSCREW, BRACKET, TIMER LAUNDRY EXTRACTOR ASSEMBLY EXTRACTOR, BOCK MOISTRITE AND SPEEDRY MOTOR ASSEMBLY. (SEE FIGURE 7-26) MOTOR ASSEMBLY, (SEE FIGURE 7-27) SHEAVE, PULLEY V-BELT LID FRAME, LID HINCE **BASKET BALL** LID GASKET **CURB ASSEMBLY** WASHER, LEAD **RUBBER WASHER** HOSE, **BASKET ASSEMBLY** POST, CENTER SEAL, CENTER UNIT ASSEMBLY, (SEE FIGURE 7-28) **HUB, BRAKE** BACK PANEL ASSEMBLY, (SEE FIGURE 7,29) BASE ASSEMBLY TRUNNION FRAME, ASSEMBLY COUPLING HALF. **MOTOR ASSEMBLY #1** MOTOR, 3 HP SWITCH, MOUNT, SWITCH COUPLING HUB, BODY, PLATE, MOTOR MOUNT **MOTOR ASSEMBLY #2 MOTOR** HUB, PULLEY PLATE, MOTOR MOUNT CENTER UNIT ASSEMBLY PIN, STUD ARM, BRAKE ARM, OPERATING BRACKET SPRING, HELICAL, EXTENSION BRAKE SHOE, COVER, TOP END

LIST OF DEFECTIVE PARTS
AND ASSEMBLIES

REMARKS:

Appendix B

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COMPONENTS:

COUPLING, HALF

SHIELD, SOLENOID ROD, SOLENOID SOLENOID, BRAKE HUB BALL, BASKET INSERT, NYLON PACKING, CAP, BUMPER **BUMPER RUBBERS** CAP, TRUNNION RUBBER, TRUNNION HUB, PULLEY SHEAVES, PULLEY **BACK PANEL ASSEMBLY BUTTON, START** SWITCH, PUSH-PULL, BUTTON, RED LIGHT, INDICATOR MICROSWITCH SOLENOID. RELAY, ELECTRO MAGNETIC TIMER, **FUSE HOLDER** FUSE, CARTRIDGE, TERMINAL BOARD COVER PLATE, BOTTOM BACK AND SIDES, CONTROL PANEL PLATE, MOUNT PLATE, TOP TIE DOWN CLIP ASSEMBLY BAR, TIE DOWN CLIP LEG, TIE DOWN CLIP **PLATFORMS** WATER PUMP ASSEMBLY WATER PUMP ASSEMBLY FRAME, AL-ALY SWITCH BOX ASSEMBLY **COVERS** COVER, BOX, FRONT **PUMP UNIT** BRACKET MOTOR, ALTERNATING CAP, COUPLING HALF, NIPPLE, PIPE HOSE CONNECTION ASSEMBLY SUCTION STRAINER ASSEMBLY COUPLING, QUICK DISCONNECT SUCTION HOSE ASSEMBLY

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

Appendix B

COMPONENTS:

REMARKS:

HEATER INTAKE HOSE ASSEMBLY	
WASHER, INTAKE HOSE	
ASSEMBLY	
HOSES, WATER,	
CLOTHES BIN DISCHARGE HOSE	
EXTRACTOR DISCHARGE HOSE	
ASSEMBLY	
PUMP TIE DOWN ASSEMBLY	
CATCH, FIXED ASSEMBLY	
CATCH, ADJUSTABLE	
PLATFORM ASSEMBLY	
DRYER ASSEMBLY	
BLOWER ASSEMBLY,	
(SEE FIGURE 7-35)	
HOSE ASSEMBLIES	
BURNER TUMBLER ASSEMBLY,	
(SEE FIGURE 7-36)	
SWITCHES, SENSITIVE	
COVER	
LIGHT, INDICATOR,	
ALARM, BUZZER	
BUZZER.	
DOOR ASSEMBLY	
CHAIN, WELDLESS	
TIMER, SEQUENTIAL	
PLATE, INDENT	
LABEL, CAUTION	
LABEL, WARNING	
ARROW	
HANDLE, DOOR	
RING ASSEMBLY	
FRONT SHELL ASSEMBLY,	
(SEE FIGURE 7-39)	
HEATER TUMBLER ASSEMBLY,	
(SEE FIGURE 7-40)	
HOSE, AIR DUCT,	
HOSE, FLEX	
EXHAUST HOSE ADAPTER	
ASSEMBLY	
DUCT, HOSE,	
REDUCER, PIPE,	
ELBOW, AIR CONDITIONING	
HEATING	
PIN ASSEMBLY	
PIN	
CHAIN, SAFETY	
HOOK, CHAIN,	
THERMOMETER	
DISCHARGE SPOUT ASSEMBLY	
COUPLING, HALF	
CONTROL, TEMPERA TURE, DIAL	
AND KNOB	

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

Appendix B

COMPONENTS:

REMARKS:

CONNECTOR, ELBOW, BOX CONNECTOR,	
FAN ASSEMBLY, (SEE FIGURE 7-41) COVER	
CONTROL PANEL ASSEM BLY,	
(SEE FIGURE 7-42)	
TUMBLER SPEED REDUCER	
ASSEMBLY,	
(SEE FIGURE 7-43)	
ROD, THREADED	
CUP, GREASE, CUP OIL,	
PLATES, RETAINING,	
GUARD	
CHAIN, STL, 65 LINKS	
WIRE, SAFETY	
TUMBLER ASSEMBLY,	
(SEE, FIGURE 7-44)	
SHELL ASSEMBLY	
TUMBLER BASE ASSEMBLY	
PANEL, SIDE	
INSULATOR, PLATE,	
STRIP BLOWER ASSEMBLY	
GUAGE, PRESSURE	
COCK, DRAIN	
TEE	
NIPPLE	
PUMP, FUEL	
SHUTTER ASSEMBLY,	
HOUSING	
HOUSING, BLOWER	
WHEEL, BLOWER	
MOUNT, BLOWER KEY	
MOTOR, ALTERNATING	
BURNER TUMBLER ASSEMBLY	
CAP FITTING	
GASKET, PEEP SIGHT,	
GLASS, PEEP HOLE	
NIPPLE	
COVER	
CABLE AND TERMINAL	
ASSEMBLY, (SEE FIGURE 7-37)	
ELECTRODE ASSEMBLY,	
(SEE FIGURE 7-38)	
BRACKET, TRANSFORMER	
TRANSFORMER	
BOX, JUNCTION	
COVER	
BOX CONNECTORS,	

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

Appendix B

ASSEMBLY:

COMPONENTS: REMARKS: CONNECTOR, STRAIGHT AIR PLENUM **CABLE AND TERMINAL** ASSEMBLY **CABLE** TERMINAL, LUG, **ELECTRODE ASSEMBLY** ELECTRODE NOZZLE ASSEMBLY **NOZZLE** PIPE BASE, BURNER FRONT SHELL ASSEMBLY DOOR HINGE ASSEMBLY HINGE PIN, SPRING FRONT, SHELL HEATER TUMBLER ASSEMBLY SCREEN ASSEMBLY, PANEL, COVER HOOD ASSEMBLY HOOD **PLATE** COVER, FRONT COVER, REAR **BURNER MOUNTING ASSEMBLY RETURN BOX NO 5 ASSEMBLY** COVER, ASSEMBLY **RETURN BOX NO 3 ASSEMBLY** RETURN BOX NO 1 ASSEMBLY **RETURN BOX NO 4 ASSEMBLY RETURN BOX NO 2 ASSEMBLY** MOUNTING PLATE ASSEMBLY FAN ASSEMBLY FAN MOTOR, ALTERNATING, ARROW COVER, WELDMENT CONTROL PANEL ASSEMBLY STARTER, MANUAL PANEL ASSEMBLY CONTROL, FLAME PROGRAM TIME CARD, **TERMINAL BOX, 12 SGL** RELAY BASE, RELAY, SHIELD ASSEMBLY MOTOR, STARTER HEATER ELEMENT, **TUMBLER SPEED REDUCER**

LIST OF DEFECTIVE PARTS AND ASSEMBLIES

Appendix B

COMPONENTS:

REMARKS:

MOTOR, ALTERNATING	<u> </u>	
MOUNTING BRACKET ASSEMBLY		
BASE ASSEMBLY		
TUMBLER ASSEMBLY		
TIE ROD		
RIB, TUMBLER,		
SPIDER ASSEMBLY		
TUMBLER, CLOTHES DRYER		
EXHAUST TIE DOWN		
ASSEMBLY#1		
LEG		
STRAP, WEBBING,		
LOOP		
THREAD		
EXHAUST TIE DOWN		
ASSEMBLY#2		
LEG		·
STRAP		
LOOP		
THREAD		
CONDUIT ASSEMBLY		
GROUND ROD, SECTION		
CONNECTOR, GROUND ROD		
WIRE, #8 STRANDED		·
CONDUIT OUTLET		
COVER		
COVER, BLANK	· · · · · · · · · · · · · · · · · · ·	
BODY, CONNECTOR		
COVER, CONNECTER		
PLUG, NYLON		
PLUG, COVER		
CONNECTOR		
BOX, TWO GANG		
BOX CONNECTOR,		
CLOTHES BIN ASSEMBLY	*****	
HANDLE, SHORT		· · · · · · · · · · · · · · · · · · ·
HANDLE, LONG		
SIDE		
BASE		
COUPLING		
STAND, CLOTHES BIN		<u> </u>
CASTOR		
PLATFORM		
POWER CABLE ASSEMBLY		
BODY		
SHIELD, ELECTRICAL		
CABLE		

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
LAUNDRY FACILITY BARE BASE	
MAIN PLATFORM ASSEMBLY,	
(SEE FIGURE 7 2)	
STORAGE BIN ASSEMBLY,	
(SEE FIGURE 7 3)	
LAUNDRY WASHER ASSEMBLY,	
(SEE FIGURE 7-4)	
LAUNDRY WASHER ASSEMBLY,	
(SEE FIGURE 7 7)	
CLAMP ASSEMBLY,	
(SEE FIGURE 7-13)	
COUPLING	
COUPLING HALF,	
QUICK DISCONNECT,	
CAM-LOCKINC ALL ENDS	
PLUG, SQ HD,	
ELBOW, ST BRASS	
BUSHING, BRASS,	
COMPRESSOR UNIT,	
RECIPROCATING,	
(SEE FIGURE 7-14)	
CONTROLLER AND	
ELECTRICAL PANEL,	
(SEE FIGURE 7-16)	
WATER HEATER,	
(SEE FIGURE 7-22)	
HEATER FUEL LINE ASSEMBLY,	
(SEE FIGURE 7-23)	
HEATER TIEDOWN ASSEMBLY,	
(SEE FIGURE 7-24)	
LAUNDRY EXTRACTOR,	
(SEE FIGURE 7-25)	
TIE DOWN CLIP ASSEMBLY,	
(SEE FIGURE 7-30)	
WATER PUMP ASSEMBLY,	
(SEE FIGURE 7-3 1)	
HOSE CONNECT ASSEMBLY,	
(SEE FIGURE 7 32)	
PUMP TIEDOWN ASSEMBLY,	
(SEE FIGURE 7 33)	
DRYER ASSEMBLY,	
(SEE FIGURE 7-34)	
DRYER FUEL LINE ASSEMBLY,	
(SEE FIGURE 7-23)	
EXHAUST HOSE	
TIEDOWN ASSEMBLY,	
(SEE FIGURE 7-45)	
EXHAUST HOSE	
TIEDOWN ASSEMBLY,	
(SEE, FIGURE 7-46)	
CONDUIT ASSEMBLY,	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
(SEE FIGURE 7-47)	
RAIL, SIDE, 84 IN LG	
CLOTHES BIN ASSEMBLY,	
(SEE, FIGURE 7-49)	
POWER CABLEASSEMBLY,	
(SEE FIGURE, 7 49)	
SPACER	
COVER ASSEMBLY RED 1, 2, & 3	
MAIN PLATFORM ASSEMBLY	
PLATFORM, LEFT ASSEMBLY	
PLATFORM, FRAME ASSEMBLY	
DECK, LARGE TOP ASSEMBLY	
DECK, SMALL TOP ASSEMBLY	
DECK, LARGE BOTTOM ASSEMBLY	
DECK, SMALL BOTTOM ASSEMBLY	
RAIL	
RAIL, SIDE	
SLEEVE	
STRAP, RETAINING,	
PLATFORM, RIGHT ASSEMBLY	
JOINING PANEL ASSEMBLY	
STORAGE BIN ASSEMBLY	
BIN, LARGE	
PLATFORM	
BIN, SMALL	
COVER ASSEMBLY	
FASTENER, LINK LOCK	
TRAY	
LAUNDRY WASHER	
WASHER ASSEMBLY,	
(SEE FIGURE 7-5)	
PLATE, TANK MOUNTING	
ELBOW, PIPE,	
TEE, PIPE, STL,	
COCK, DRAIN,	
WASHER ASSEMBLY, OPEN END	
COVER, BASE SIDE LEFT	· · · · · · · · · · · · · · · · · · ·
COVER, BASE FRONT	
COVER, BASE SIDE RIGHT	
SUPPLY INJECTOR ASSEMBLY	· · · · · · · · · · · · · · · · · · ·
SHELL ASSEMBLY	
SHELL FRONT ASSEMBLY	
SHELL, EXTRUSION	
RING, SHELL	
PLATE, MOUNTING	
MICROSWITCH	
CAM, CONTROL	
HANDLE ASSEMBLY	
DOOR, ASSEMBLY	
BRACKET, HINGE	
CYLINDER ASSEMBLY	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
HOUSING, SHAFT SEAL	
GASKET, SHAFTSEAL	
SEAL, PLAIN, STL,	· ·
COVER, SHAFT RETAINER	
SPACER, SHAFT RETAINER	
KEY, MACHINE, STL	
SPIDER,	
GEAR ASSEMBLY.	
SPEED DECREASER	
MOTOR, ALTERNATING	
MOUNT, MOTOR	
· · · · · · · · · · · · · · · · · · ·	
BRACKET, MOTOR MOUNT, LEFT	
BRACKET, MOTOR MOUNT, RIGHT	
BELT GUARD ASSEMBLY	
BRACKET, BELT UPPER	
BELT, V, RBR,	
BRACKET, BELT, LOWER LEFT	
PULLEY, GROOVE,	
BUSHING, SLEEVE	
V-PULLEY	
BUSHING, SLEEVE	
COVER, SYPHON	
BREAKER	
PIPE, ELBOW	
WATER LEVEL FLOAT,	
CHAMBER ASSEMBLY,	
(SEE FIC3URE 7-6)	
SOAP CHUTE	
COVER, SOAP CHUTE	
HINGE, SOAP CHUTE	
ROD, SOAP CHUTE	
PIPE, METALLIC	
HOSE, NONMETALLIC,	
PIPE, WATER INLET	
VALVE, ANGLE,	
WATER LEVEL FLOAT	
CHAMBER ASSEMBLY	
SWITCH, LIQUID LEVEL	
TUBING, GLASS,	
CLAMP, LOOP	
BRACKET, LEVEL CONTROL	
BRACKET, TOP FLOAT	
CHAMBER	
BRACKET, BOTTOM	
FLOAT CHAMBER	
FLOAT ASSEMBLY,	
LIQUID LEVEL	
FLOAT	
ROD, FLOAT,	
SPEED NUT	
LAUNDRY WASHER ASSEMBLY	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
FRAME ASSEMBLY	
DOOR ASSEMBLY, (SEE FIGURE 7-	
8)	
DOOR LOCK ASSEMBLY,	
(SEE FIGURE 7-9)	
DRAW BAND, WASHER	
EXTRACTOR	
GASKET, RBR CHLOROPRENE	
DRUM FRONT	
CYLINDER ASSEMBLY	
SPIDER AND SHAFT ASSEMBLY	
ROD, THREADED END	
RING, GASKET CLAMP	
GASKET, SOCK	
MOTOR	
PLATE, MOTOR MOUNTING	
ROD, MOTOR ADJUSTING	
BELT	
PULLEY, GROOVE,	
BUSHING, SHEAVE	
DRUM ASSEMBLY	
WATER INLET ASSEMBLY,	
(SEE FIGURE 7-10)	
SHEAVE	
BUSHING, SHEAVE	
GEAR ASSEMBLY,	
PLATE, MOUNTING	
SEAL AND CARRIAGE ASSEMBLY,	
SEAL, PLAIN	
DISPENSER ASSEMBLY,	
(SEE FIGURE 7-11)	
GAUGE, TEMPERATURE	
BOTTLE, SUPPLY	
VALVE ASSEMBLY, DRAIN,	
(SEE FIGURE 7-12)	
PLUG, PIPE	
HOSE, DRAIN	
DOOR ASSEMBLY	
DOOR HINGE AND	
HANDLE	·
BASE, DOOR HINGE	
BUSHING, FLANGE,	
PIN, DOOR HINGE	
BEARING, WASHER,	
BAR, DOOR	
FASTENER, PAWL	
BOLT, PIVOT	
BUSHING, SLEEVE	
RING, RETAINING	
WINDOW, OBSERVATION, GLASS,	
GASKET, DOOR GLASS	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
FRAME, DOOR	
DRAW BAND, DOOR	
GASKET, DRAW BAND	
GASKET, DOOR	
DOOR LOCK ASSEMBLY	
DOOR LOCK COVER AND SWITCH	
COVER, DOOR LOCK	
SWITCH, PUSH	
BOOT, DUST AND MOISTURE SEAL	
BRACKET, MOUNTING	
BUSHING, ELECTRICAL	
CONDUCTOR,	
SOLENOID,	
SWITCH,	
•	
PLATE, DOOR LOCK	
SPRING, DOOR LOCK	
BAR, DOOR LOCK	
SPRING, DOOR LATCH	
WATER INLET ASSEMBLY	
LEVER, MANUAL CONTROL	
CLEVIS, ROD END,	
CYLINDER ASSEMBLY,	
ROD, ADJUSTING STUD	
BRACKET, MOUNTING	
COUPLER, FEMALE	
COUPLING HALF, QUICK	
DISCONNECT,	
ELBOW, PIPE,	
NIPPLE, PIPE,	
PIPE, METALLIC,	
ELBOW, PIPE TO HOSE,	
ELBOW, PIPE,	
BUSHING, PIPE	
TEE, PIPE VALVE, BALL,	
NIPPLE, PIPE,	
DISPENSER ASSEMBLY	
DISPENSER	
COVER	
HOSE, SUPPLY1	
SUPPLY HOSE, AIR	
HOSE, SUPPLY 2	
HOSE, SUPPLY 3	
HOSE, SUPPLY 4	
FITTING, HOSE	
COUPLING, PIPE,	
HOSE, SUPPLY INLET	
ADAPTER, STRAIGHT	
VALVE, SOLENOID,	
MANIFOLD, SUPPLY	
BRACKET, MANIFOLD	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
MOUNTING	
DRAIN VALVE ASSEMBLY	
PLATE, TOP	
BELLOWS, RUBBER,	
ADAPTER, STRAIGHT,	
PLATE, MOUNTING	
BRACKET	
HOSE, NONMETALLIC,	
PINCH TUBE	
CLAMP ASSEMBLY	
ANGLE	
ROD, THREADED, SHORT	
RING, HANGER	
AIR COMPRESSOR ASSEMBLY	
GRILLE, METAL	
HANDLE, DOOR, L STYLE	
KIT SWITCH, (SEE FIGURE 7-15)	
HOUSING, AIR COMPRESSOR	
CYLINDER, HEAD ASSEMBLY,	
RIGHT HAND	
CYLINDER HEAD ASSEMBLY,	
LEFT HAND	
MOTOR, ALTERNATING	
CABLE ASSEMBLY,	
PRESSURE SWITCH ASSEMBLY	
SWITCH, PRESSURE	
PLUG, BUTTON	
WIRE ASSEMBLY, BLK	
WIRE ASSEMBLY, WHT	
CONTROLLER AND ELECTRICAL	
PANELSUPPORT FRAME	
ASSEMBLY	
FACE PLATE, LAUNDRY,	
COVER, CONTROLLER	
CONTROLLER ASSEMBLY	
HEAD ASSEMBLY,	
CONTROL BOX, (SEE FIGURE 7-17)	
CONTROL BOX ASSEMBLY,	
(SEE FIGURE 7-18)	
CONTROL CHASIS	
ASSEMBLY, LAUNDRY,	
(SEE FIGURE 7-19) HOSE, LOW PRESSURE	
ADAPTER, STRAIGHT	
SLEEVE FIRE EXTINGUISHER	
PLATE, MOUNTING	
STAND, CONTROLLER SUPPORT	
LOAD CENTER	
ENCLOSURE	
BRACKET, INTERIOR MOUNT	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
KIT, INTERIOR TRIM	
CAP, END SEAL	
MAIN BREAKER, 30 AMP	
CIRCUIT BREAKER, 20 AMP	
BOX, 3 GANG	
GASKET, SYNTH-RBR,	
CONNECTOR, RECEPTACLE	
OUTLET	
COVER, CONDUIT	
COVER, LIFT	
SWITCH, MOTOR STARTING	
HEAD ASSEMBLY	
WINDOW, OBSERVATION,	
LATCH, SPECIAL	
LAMP, 28V	
SOCKET, LAMP	
NAME PLATE	
WARNING	
NAME PLATE,	
TUBING,	
TYRAP,	
BRACKET, RECEPTACLE	
RECEPTACLE	
ANGLE, CENTER	
DOOR ASSEMBLY, PLASTIC	
WET PART, LAUNDRY	
PARTITION, SWITCH	
SKIRT, TIMING, LAUNDRY	
REAR ASSEMBLY	
BACK	
POWER SUPPLY	
VALVE, SOLENOID,	
STRAINER, SEDIMENT,	
NIPPLE, PIPE,	
ANGLE	
PLUG, PIPE	
BLOCK, MANIFOLD,	
CONTROL CHASIS ASSEMBLY	
CONTROL PANEL ASSEMBLY,	
(SEE FIGURE 7-20)	
FUSE, CARTRIDGE,	
FUSEHOLDER,	<u></u>
VALVE, SOLENOID,	
VALVE, AIR CONTROL, 3 WAY	
RELAY, 3PDT, IO AMP	
SWITCH, PRESSURE	
RELAY,	
TIMING MOVEMENT,	
MECHANICAL,	
(SEE FIGURE 7-21)	
CONTROL PANEL ASSEMBLY	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
PANEL, CONTROL	
TIMER, SEQUENTIAL	
SWITCH, TOGGLE,	
COVER, SWITCH	
REVERSING TIMER ASSEMBLY	
SHAFT, SHOULDERED,	
SWITCH, SENSITIVE,	
ADAPTER, SWITCH	
CAM, CONTROL	
SETSCREW,	
BRACKET, TIMER	
LAUNDRY EXTRACTOR	
ASSEMBLY	
EXTRACTOR, BOCK MOISTRITE	
AND SPEEDRY	
MOTOR ASSEMBLY,	
(SEE FIGURE 7-26)	
MOTOR ASSEMBLY,	
(SEE FIGURE 7-27)	
SHEAVE, PULLEY	
V-BELT	
LID	
FRAME, LID HINCE	
BASKET BALL	
LID GASKET	
CURB ASSEMBLY	
WASHER, LEAD	
RUBBER WASHER	
HOSE,	
BASKET ASSEMBLY	
POST, CENTER	
SEAL,	
CENTER UNIT ASSEMBLY,	
(SEE FIGURE 7-28)	
HUB, BRAKE	
BACK PANEL ASSEMBLY,	
(SEE FIGURE 7,29)	<u> </u>
BASE ASSEMBLY	
TRUNNION FRAME, ASSEMBLY	
COUPLING HALF,	
MOTOR ASSEMBLY #1	
MOTOR, 3 HP	
SWITCH,	
MOUNT, SWITCH	
COUPLING	
HUB, BODY,	
PLATE, MOTOR MOUNT	
MOTOR ASSEMBLY #2	
MOTOR	
HUB, PULLEY	
PLATE, MOTOR MOUNT	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
CENTER UNIT ASSEMBLY	
PIN, STUD	
ARM, BRAKE	
ARM, OPERATING	
BRACKET	
SPRING, HELICAL, EXTENSION	
BRAKE SHOE,	
COVER, TOP END	
SHIELD, SOLENOID	
ROD, SOLENOID	
SOLENOID, BRAKE	
HUB	
BALL, BASKET	
INSERT, NYLON	
PACKING,	
CAP, BUMPER	
BUMPER RUBBERS	
CAP, TRUNNION	
RUBBER, TRUNNION	
HUB, PULLEY	
SHEAVES, PULLEY	
BACK PANEL ASSEMBLY	
BUTTON, START	
SWITCH, PUSH-PULL,	
BUTTON, RED	
LIGHT, INDICATOR	
MICROSWITCH	
SOLENOID,	
RELAY, ELECTRO MAGNETIC	
TIMER,	
FUSE HOLDER	
FUSE, CARTRIDGE,	
TERMINAL BOARD	
COVER	
PLATE, BOTTOM	
BACK AND SIDES, CONTROL	
PANEL	
PLATE, MOUNT	
PLATE, TOP	
THE DOWN CLIP ASSEMBLY	
BAR, TIE DOWN CLIP	
LEG, TIE DOWN CLIP	
PLATFORMS	
WATER PUMP ASSEMBLY	
WATER PUMP ASSEMBLY	
FRAME, AL-ALY	
SWITCH BOX ASSEMBLY	
COVERS	
COVER, BOX, FRONT	
PUMP UNIT	
BRACKET	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
MOTOR, ALTERNATING	
CAP,	
COUPLING HALF,	
NIPPLE, PIPE	
HOSE CONNECTION ASSEMBLY	
SUCTION STRAINER ASSEMBLY	
COUPLING, QUICK DISCONNECT	
SUCTION HOSE ASSEMBLY	
COUPLING, HALF	
HEATER INTAKE HOSE ASSEMBLY	
WASHER, INTAKE HOSE	
ASSEMBLY	
HOSES, WATER,	
CLOTHES BIN DISCHARGE HOSE	
EXTRACTOR DISCHARGE HOSE	
ASSEMBLY	
PUMP TIE DOWN ASSEMBLY	
CATCH, FIXED ASSEMBLY	
CATCH, ADJUSTABLE	
PLATFORM ASSEMBLY	
DRYER ASSEMBLY	
BLOWER ASSEMBLY,	
(SEE FIGURE 7-35)	
HOSE ASSEMBLIES	
BURNER TUMBLER ASSEMBLY,	
(SEE FIGURE 7-36)	
SWITCHES, SENSITIVE	
COVER	
LIGHT, INDICATOR,	
ALARM, BUZZER	<u></u>
BUZZER,	
DOOR ASSEMBLY	
CHAIN, WELDLESS	
TIMER, SEQUENTIAL	
PLATE, INDENT	
LABEL, CAUTION	
LABEL, WARNING	
ARROW	
HANDLE, DOOR	
RING ASSEMBLY	
FRONT SHELL ASSEMBLY,	
(SEE FIGURE 7-39)	
HEATER TUMBLER ASSEMBLY,	
(SEE FIGURE 7-40)	
HOSE, AIR DUCT,	
HOSE, FLEX	
EXHAUST HOSE ADAPTER	
ASSEMBLY	
DUCT, HOSE,	
REDUCER, PIPE,	
ELBOW, AIR CONDITIONING	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
HEATING	
PIN ASSEMBLY	
PIN	
CHAIN, SAFETY	
HOOK, CHAIN,	
THERMOMETER	
DISCHARGE SPOUT ASSEMBLY	
COUPLING, HALF	
CONTROL, TEMPERA TURE, DIAL	
AND KNOB	
CONNECTOR, ELBOW,	
BOX CONNECTOR,	
FAN ASSEMBLY, (SEE FIGURE 7-41)	
COVER	
CONTROL PANEL ASSEM BLY,	
(SEE FIGURE 7-42)	· · · · · · · · · · · · · · · · · · ·
TUMBLER SPEED REDUCER	
ASSEMBLY,	
(SEE FIGURE 7-43)	
ROD, THREADED	
CUP, GREASE,	
CUP OIL,	
PLATES, RETAINING,	
GUARD	
CHAIN, STL, 65 LINKS	
WIRE, SAFETY	
TUMBLER ASSEMBLY,	
(SEE, FIGURE 7-44)	<u></u>
SHELL ASSEMBLY	
TUMBLER BASE ASSEMBLY	
PANEL, SIDE	
INSULATOR, PLATE,	
STRIP	
BLOWER ASSEMBLY	
GUAGE, PRESSURE	
COCK, DRAIN	
TEE	
NIPPLE	
PUMP, FUEL	
SHUTTER ASSEMBLY,	
HOUSING	
HOUSING, BLOWER	
•	
WHEEL, BLOWER	
MOUNT, BLOWER	
KEY	
MOTOR, ALTERNATING	
BURNER TUMBLER ASSEMBLY	
CAP FITTING	
GASKET, PEEP SIGHT,	
GLASS, PEEP HOLE	
NIPPLE	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
COVER	
CABLE AND TERMINAL	•
ASSEMBLY,	
(SEE FIGURE 7-37)	
ELECTRODE ASSEMBLY,	
(SEE FIGURE 7-38)	
BRACKET, TRANSFORMER	
TRANSFORMER	
BOX, JUNCTION	
COVER	
BOX CONNECTORS,	
CONNECTOR, STRAIGHT	
AIR PLENUM	
CABLE AND TERMINAL	
ASSEMBLY	
CABLE	
TERMINAL, LUG,	
ELECTRODE ASSEMBLY	
ELECTRODE	
NOZZLE ASSEMBLY	
NOZZLE	
PIPE	
BASE, BURNER	
FRONT SHELL ASSEMBLY	
DOOR	
HINGE ASSEMBLY	
HINGE	
PIN, SPRING	·
FRONT, SHELL	
HEATER TUMBLER ASSEMBLY	
SCREEN ASSEMBLY,	
PANEL, COVER	
HOOD ASSEMBLY	
HOOD	
PLATE	
COVER, FRONT	
COVER, REAR	
BURNER MOUNTING ASSEMBLY	
RETURN BOX NO 5 ASSEMBLY	
COVER, ASSEMBLY	
RETURN BOX NO 3 ASSEMBLY	
RETURN BOX NO 1 ASSEMBLY	
RETURN BOX NO 4 ASSEMBLY	
RETURN BOX NO 2 ASSEMBLY	
MOUNTING PLATE ASSEMBLY	
FAN ASSEMBLY	
FAN	
MOTOR, ALTERNATING,	
ARROW	
COVER, WELDMENT	
CONTROL PANEL ASSEMBLY	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
STARTER, MANUAL	
PANEL ASSEMBLY	
CONTROL, FLAME	
PROGRAM TIME CARD,	
TERMINAL BOX, 12 SGL	
RELAY	
BASE, RELAY,	
SHIELD ASSEMBLY	
MOTOR, STARTER	
HEATER ELEMENT,	
TUMBLER SPEED REDUCER	
ASSEMBLY	
MOTOR, ALTERNATING	
MOUNTING BRACKET ASSEMBLY	
BASE ASSEMBLY	
TUMBLER ASSEMBLY	
TIE ROD	
RIB, TUMBLER,	
SPIDER ASSEMBLY	
TUMBLER, CLOTHES DRYER	
EXHAUST TIE DOWN	
ASSEMBLY#1	
LEG	
STRAP, WEBBING,	
LOOP	
THREAD	
EXHAUST TIE DOWN	
ASSEMBLY#2	
LEG	
STRAP	
LOOP	
THREAD	
CONDUIT ASSEMBLY	
GROUND ROD, SECTION	
CONNECTOR, GROUND ROD	·
WIRE, #8 STRANDED	
CONDUIT OUTLET	
COVER	
COVER, BLANK	
BODY, CONNECTOR	
COVER, CONNECTER	
PLUG, NYLON	
PLUG, COVER	
CONNECTOR	
BOX, TWO GANG	
BOX CONNECTOR,	
CLOTHES BIN ASSEMBLY	
HANDLE, SHORT	
HANDLE, LONG	
SIDE	
BASE	

LIST OF REPAIR PARTS AND ASSEMBLIES REQUIRED FOR REPAIRS

COMPONENTS:	REMARKS:
COUPLING STAND, CLOTHES BIN CASTOR PLATFORM POWER CABLE ASSEMBLY BODY SHIELD, ELECTRICAL CABLE	